

	Average		2800	2800
	Individual		2500	2500
	b)Above 20mm thickness			
	Average		2500	2500
	Individual		2200	2200
9	Internal bond	Min	N/mm ²	
	a)Up to 20mm thickness			
	Average		0.8	0.9
	Individual		0.7	0.8
	b)Above 20mm thickness			
	Average		0.7	0.8
	Individual		0.6	0.7
10	Internal bond	Min	N/mm ²	
	a)After cyclic test			
	Average		-	0.45
	Individual		-	0.4
	b)After accelerated water resistance test			
	Average		-	0.3
	Individual		-	0.25
11	Screw withdrawal strength	Min		
	a)Face		1500	1500
	b)Edge(for thickness> 12mm)		1250	1250